



Model: ESI

Serial #: All

Feb. 15, 2019

Product Bulletin # TDS-192

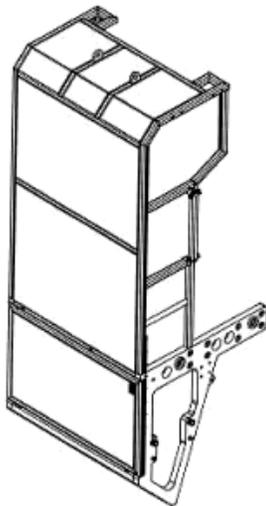
Alert



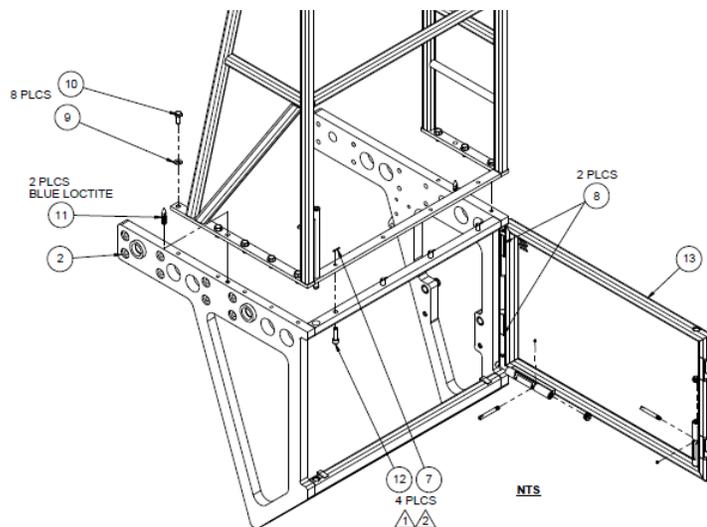
Inspection for Guard Access Door Needed

Issue

On ESI Top Drives, a crack could form on the hinge welds of the guard access doors resulting from fatigue or shock loading/vibration. This may lead to a potential dropped object. Early ESI production was equipped with a 1-piece guard # 5008022 that has two access doors. ESI top drives manufactured since August 2015 are equipped with a 2-piece guard # 5038637 that has one access door only.



Guard Part #5008022



Guard Part #5038637

Figure 1: Inspect Guard Access Door Immediately

Recommendations

- Inspect the top drive to determine guard part number.
- Visually inspect the welds of the door hinge sections both to the door and to the guard structure.
- If any visible signs of cracks are found, stop the operation and contact RigLine 24/7™ Support immediately.
- Canrig recommends a regular daily inspection of hoisting equipment to identify cracks and other signs of damage and wear.