



SAFETY ALERT

DATE: March 14, 2002

SUBJECT: SAFETY WIRING – LINK TILT CYLINDER GUARD

SERIAL NUMBERS: All

DISCUSSION: The guards for the Link Tilt Cylinders are secured with four 1/4" bolts. To avoid an incident in case these bolts get sheared (due to inappropriate operation), we installed a 1/16" safety wire to both ends of the guard. This safety wire has been severed during top drive operation causing the guard to fall.

RECOMMENDATION: To improve safety of personnel, Canrig has increased the size of these safety wires to 1/8". Existing 1/16" diameter cables should be changed to the 1/8" diameter. In order to complete this upgrade, you will need 4 feet of safety wire (CANRIG part number M10022) and eight ferrules (M19-3009-010).

INFORMATION:

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