

**SAFETY ALERT**

**PRODUCT:** TOP DRIVE TORQUE  
GUIDE

**DATE:** SEPT 30, 2011

**SUBJECT:** TORQUE GUIDE PIVOT PIN RETAINER BOLT LENGTH

**SERIAL NUMBERS:** ALL PORTABLE FOLDING TORQUE GUIDES

**DISCUSSION:** The retaining bolt on the torque guide pivot pin may catch on the edge of the torque guide as shown in FIGURE 1. If there is interference between the bolt and torque guide during the operation of raising and lowering of the torque guide, the reacting forces may cause the bolt to shear.



BOLT/TORQUE GUIDE  
INTERFERENCE

**FIGURE 1**

**RECOMMENDATION:** Reduce the length of the retaining bolt from 3in to 2.5in. This can be done by either cutting/grinding the end of the bolt or replacing the bolt. This reduction of length will eliminate any possible interference between the retaining bolt and the torque guide. Ensure the Stover locknut is used when replacing the bolt.

**INFORMATION:**

For further information contact:

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